

SANGAMNER SAHAKARI DUDH UTPADAN & PRAKRIYA SANGH LTD., SANGAMNER TENDER DOCUMENT NO.: RKVY/NMPS/DDDO A'NAGAR/ STSDS/TENDER/14-15/01 POINT DISCUSSED DURING PRE-BID MEETING dated 16/09/2014					
Sr.No.	Point No.	Details	QUERIES	PURCHASER'S CLARIFICATION/REMARKS (Revision 0)	PURCHASER'S COMMENT (If Any) (Revision No.1) as on date Oct 08, 2014
1		Supply point	Control link between bulk milk storage silo to balance tank of Evaporator>>>> Need control link between level switch of Balance tank to feed pump (From Silo). Please clarify the scope.	Bidder can Include.Bidder can mentioned price for the same as optional.	Price has to be included in the Main price by the Bidder
2	P.T. No. 1.3 (Pg 50)	Milk Strainer	Milk Strainer quantity mentioned 1 No. or 2 Nos. (1 working + 1 Standby)	Bidder can provide optional price for additional strainer.	Okay
3	P.T. No. 1.7 (Pg 51)	Flash Vessel	Flash vessel bypass for low heat powder. why? Flash vessel will help not only to reduce temperature but also remove off flavour. We can bypass holding tube for low heat powder.	Bidder can provide as per their design,It should be mention in technical deviation.	Okay
4	P.T. No. 1.11 (Pg 52)	Inline Filter	Inline filter -1 No. or 2 Nos. (1 working + 1 Standby)	Bidder can provide optional price for additional filter.	Okay
5	P.T. No. 1.12 (Pg 53)	Calendria Insulation	<u>1st & 3rd</u> effect insulated or <u>1st, 2nd and 3rd</u> effect insulated ?	1st, 2nd and 3rd effect needs to be insulated.	Bidder has to provide the insulation as per their design. All the calandrias need not be insulated.
6	P.T. No. 1.12 (Pg 53)	Handling of different product by bypassing calendria	Manual change over of calendria for different product: How we can bypass the calandria? To handle different product with diffent water evaporation, we will control vapour suction and steam quantity by providing 2 sets of TVR.	Okay,Mention in technical devation sheet	Okay
6	Pt 1.18, Pg. 54	TVR	1 Set mentioned. We will supply 2 Nos. of TVR for handling different product.	Bidder can provide as per their design,It should be mention in technical deviation	Okay

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7	P.T. No. 1.24	Cooling water Pump	Cooling water Pump: To save power, we use one cooling water pump for circulating from cooling tower to condenser and back to cooling tower. It can be 1 working + 1 standby. Not 4 Nos.	Bidder can quote as per their own design.	Okay
8	P.T. No. 1.27	Concentrated Milk Chiller	1st stage chilling by incoming milk. Its may ok only for 27% TS milk to despatch through tanker. But we suggest for incoming milk to be passed before condenser and 1st stage cooling by cooling tower water. During milk powder plant (48% concentration it will not effect).	Bidder can provide as per their design,It should be mention in technical deviation	Okay
9	P.T. No. 1.27 (Pg 57)	Chilled concentrate milk despatch point	Chilled concentrate milk upto despatch is in bidder scope. What about distance & CIP of that line?	Still it is not cleared whether purchaser will run this plant on present CIP system or come up with new CIP system. Tentatively it will be run on Central CIP system. Dispatch point still not vet freezed	CIP for this line is in Purchaser Scope. It will be run on Central CIP system.
10	P.T. 1 (Pg 94)	Battery Limit	Standerised milk at one part at balance tank.	ok.Noted.	Standardized milk will be provided by the Purchase in the Milk Silo.
11	P.T. 3 (Pg 94)		Steam: Available steam pressure ?	It is mention In tender,ie. 21 Bar	Okay
12	P.T. 6 (Pg 94)		Compressed Air: Already included in scope. Need to delete from battery limit	Air compressor is in Bidder's scope.	Okay
13	Page 61, Pt. 16.	Standby UPS	Either store standby or Online standby.	Online	Okay

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14	Page 61	List of Instrumentation (field instruments... IP6)	IP6 or IP66/67/68 (Please confirm)	Purchaser will confirm later.	IP 65
15	Page 64	Type of instrument	VDF for feed pump..... it will be VFD	It is VFD.	Okay
16	Page 76	For incoming feeder.....400 amps. ACB shall be provided	Is it "For incoming feeder.....400 amps. MCCB shall be provided"	Yes .it will be MCCB	Okay
17	Separate Sheet	Available Space	Mentioned in Layout - total space for evaporator and dryer 23 X 20 mtr. But it has not mentioned space kept for evaporator and whether that space included with concentrated milk storage tank?	It is tentative,bidder have to suggest as per their design.Purchaser will provide the autocad drawing.	Bidder has to show the Space for Evaporation system and tentative space for Drying system for Future expansion.
18	Page 52,Pt No. 1.8	MOC	It has mentioned "two stage". Is it "SS 304" instead of "two stage"?	It is SS 304	Okay
19	Page. 65	Type of Instrument	Conductivity transmitter for concentrate outlet line from Evaporation plant. It should be " condensate " instead of " concentrate ".	It is ,Conductivity transmitter for condensate outlet line from Evaporation plant	Okay
20	Make Of Boughtout items		If bidder is manufacturer of items mention in bought out list,then can bidder supply his own make items ??	Yes,Bidder is allowed to supply his own make items.If not,then bidder have to follow the list of boughtout items as per tender documents.	Bidder has to mention the details in the Technical Deviation sheet.